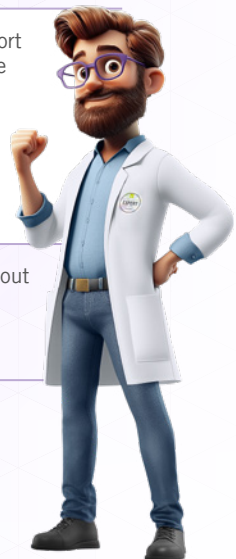




DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE- MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
	dima Print Stone beige	Model/Die-Model	0°	horseshoe model	no	3 mm	<ul style="list-style-type: none"> just fill the vat to 500 ml line
	dima Print Stone beige	Die-Model	dies 90° model 0°	no	no	3 mm	<ul style="list-style-type: none"> just fill the vat to 500 ml line
	dima Print Splint clear	Splints	35°-40°	one reinforcement recommend	0.4 mm	7 mm	<ul style="list-style-type: none"> just fill the vat fill 250 ml for transparent materials – postcure with supports
	dima Print Cast ruby	<ul style="list-style-type: none"> Partial Frameworks Bridges up to 5 units Crowns Copings Inlays Onlays Veneers 	0-10°	Optional for frameworks	no	5 mm	<ul style="list-style-type: none"> Use "no support area" could be necessary depending on geometry of framework postcure with supports
	dima Print Try-in	Try-In	0°	no	no	5 mm	<ul style="list-style-type: none"> Postcure without supports



DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE- MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
	dima Print Denture Base	Denture Base	80–90°	no	0.5–0.6 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supports Use no support areas option on fitting areas Postcure without supports
	dima Print Denture Teeth	Denture Teeth	0–10°	no	0.05 mm	5 mm	<ul style="list-style-type: none"> occlusal side to build platform material level > 250 ml recommended post cure with supports
	dima Print C&B temp	Temporary Crowns and Bridges	0–10°	no	0.05 mm	5 mm	<ul style="list-style-type: none"> occlusal side to build platform material level > 250 ml recommended post cure with supports