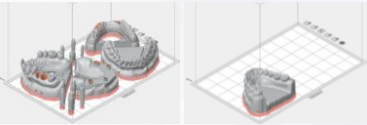


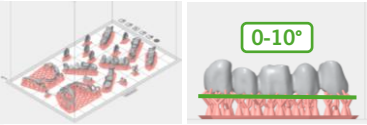
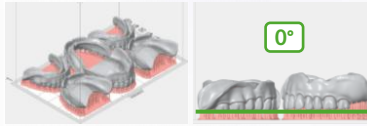

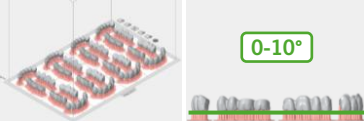

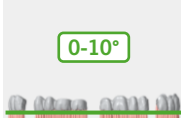




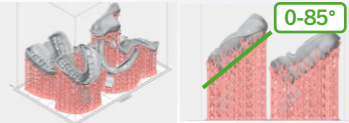
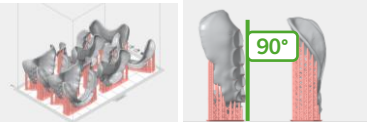
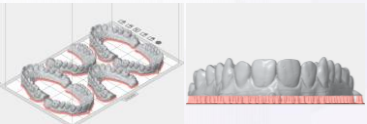

DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
	dima Print Stone beige	Dental models	0°	horseshoe model: yes	no	3 mm	<ul style="list-style-type: none"> Just fill the resin tank to the 500ml line
	dima Print Stone beige	Dental models	0°	no	no	3 mm	<ul style="list-style-type: none"> Just fill the resin tank to the 500ml line
	dima Print Splint clear	Splints	35°-40°	one reinforcement bar recommended	0.4 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Fill the resin tank to the 250ml line Postcure with supports
	dima Print Cast ruby	CAD-to-cast structures of frameworks, C&B and press ceramics	0-10°	optional for frameworks	no	5 mm	<ul style="list-style-type: none"> Using "no support areas" could be necessary depending on geometry of framework Postcure with supports Caution: Make sure to fill in at least 500ml into the resin tank
	dima Print Denture Base Try-in	Try-ins	0°	no	no	5 mm	<ul style="list-style-type: none"> Postcure without supports Caution: Make sure to fill in at least 500ml into the resin tank

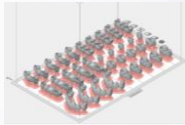
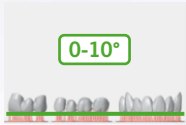


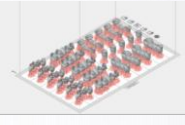
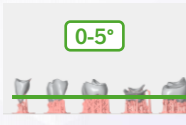
DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
 	dima Print Denture Base	Denture bases	80°-90°	no	0.5-0.6 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Variable values in Z-Compensation can influence the part height Use "no support areas" option on fitting areas Postcure without support Caution: Make sure to fill in at least 500ml into the resin tank
 	dima Print Denture Teeth	Denture teeth	0°-10°	no	0.05 mm	5 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Occlusal side pointing to build platform Resin level in resin tank > 250 ml recommended Postcure with supports
 	dima Print Guide & Tray	Surgical guides	0°-20°	optional	0,2 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Use "no support areas" for sleeve area to avoid support in sleeve area (see picture) Caution: Make sure to fill in at least 500ml into the resin tank

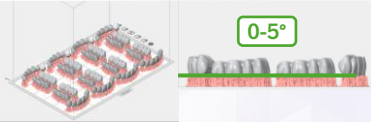
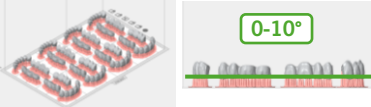
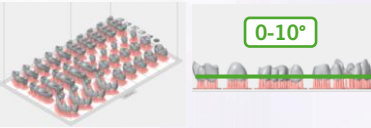
DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
	dima Print Guide & <u>Tray</u>	Impression trays	0°-85°	optional	0,2 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Caution: Make sure to fill in at least 500ml into the resin tank
	dima Print Denture Base 2	Denture bases	90°	no	0,4 mm	6 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Fill the resin tank to 250-300ml Refill before every Print Job and preferably print full build platforms Manually remove all supports from relevant fitting areas
	dima Print Stone beige Smart	Dental models	0°	optional	no	3 mm	<ul style="list-style-type: none"> Caution: Make sure to fill in at least 500ml into the resin tank
	dima Print Gingiva Mask	Gingiva masks	0°	no	no	0 mm	<ul style="list-style-type: none"> Use cutter knife from the tool kit when removing parts from the build platform. Make sure to hold the cutter knife in a very small angle to the build platform surface. No supports

DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
 	dima Print C&B temp	Temporary crowns and bridges	0°-10°	no	0.05 mm	5 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Occlusal side pointing to build platform Resin level in resin tank > 250ml recommended Postcure with supports
 	dima Print Stone teal	Orthodontic models	0° or 90°	no	0,1 mm	5mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Caution: Make sure to fill in at least 500ml into the resin tank
 	dima Print Denture Teeth 2	Temporary crowns and bridges	Occlusal: 0°-5° Cavities: 0°-10°	no	no	5 mm	<ul style="list-style-type: none"> Resin tank Filling: (Re-)Fill the resin tank to 300ml Post-curing: on support structure Manually remove supports from relevant fitting or esthetic areas without damaging the integrity of solid support structure

DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z-COMPEN- SATION	Z LIFT HEIGHT	REMARKS
	dima Print Denture Teeth 2	Denture teeth	Occlusal: 0-5° Cavities: 0-10°	no	no	5 mm	<ul style="list-style-type: none"> ▪ Resin tank Filling: (Re-)Fill the resin tank to 300ml ▪ Post-curing: on support structure ▪ Manually remove supports from relevant fitting or esthetic areas without damaging the integrity of solid support structure
	dima Print Teeth & Temp	Denture teeth	0°, occlusal side to built platform	no	no	3 mm	<ul style="list-style-type: none"> • occlusal side pointing to build platform • resin level in resin tank > 250ml recommended • max material level of 500ml
	dima Print Teeth & Temp	Temporary crowns and bridges	0°, occlusal side to built platform	no	no	3 mm	<ul style="list-style-type: none"> ▪ occlusal side pointing to build platform ▪ resin level in resin tank > 250ml recommended ▪ max material level of 500ml ▪ postcure with supports