

DIMA PRINT MATERIALS

CLEANING AND POST-CURING TIMES

PICTURE	MATERIAL	INDICATION	COLOR	CLEANING TIME IN IPA	POST- CURING TIME (HiLite Power 3D)	POST-CURING TIME (cara Print LEDcure)
	dima Print Stone beige	Dental models	gypsum beige	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Stone beige program (100%, 8 min., 55°C)
	dima Print Stone gray	Dental models	neutral grey	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Stone gray program (100%, 6 min., 55°C)
	dima Print Stone teal	Orthodontic models	teal	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Stone teal program (100%, 6 min., 55°C)
	dima Print Stone beige Smart	Dental models	Gypsum beige	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Stone beige Smart program (100%, 8 min., 55°C)
	dima Print Splint clear	Splints	transparent clear	pre-cleaning: 3 minutes post-cleaning: 2 minutes	6 minutes (3 minutes front side + 3 minutes reverse side)	dima Splint clear program (100%, 20 min., 70°C)

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	dima Print Cast ruby	CAD-to-cast structures of frameworks, C&B and press ceramics	red	pre-cleaning: 1 minute post-cleaning: 1 minute	3 minutes (1,5 minutes front side + 1,5 minutes reverse side)	dima Cast ruby program (100%, 3 min., 40°C)
	dima Print C&B temp	Temporary crowns and bridges	A1, A2, A3, A3,5, B1, B2, BL1	pre-cleaning: 3 minutes post-cleaning: 2 minutes	20 minutes (10 minutes front side + 10 minutes reverse side) in glycerin	dima C&B temp program (100%, 15 min., 60°C) in glycerin
	dima Print Try-in	Try-ins	white	pre-cleaning: 3 minutes post-cleaning: 2 minutes	20 minutes (10 minutes front side + 10 minutes reverse side) in glycerin	dima Try-in program (100%, 15 min., 60°C) In glycerin
	dima Print Guide & Tray	Surgical guides & Impression trays	Transparent light orange	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Guide & Tray program (75%, 6 min., 40°C)
	dima Print Denture Base 2	Denture bases	Original Pink, Reddish Pink, Pink	pre-cleaning: 3 minutes post-cleaning: 2 minutes	20 minutes (10 minutes front side + 10 minutes reverse side)	dima Denture Base 2 program (100%, 8 min., 60°C)

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	dima Print Denture Teeth 2	Temporary crowns & bridges, Denture teeth	A1, A2, A3, A3,5	pre-cleaning: 5 minute post-cleaning: 4 minute	20 minutes (10 minutes front side + 10 minutes reverse side) in glycerin	dima Dent.Teeth 2 program (100%, 8 min., 60°C)
	dima Print Teeth & Temp	Temporary crowns & bridges, Denture teeth	A1, A2, A3, A3,5, B1, B2, BL1	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Teeth & Temp program (100%, 8 min., 60°C)
	dima Print Gingiva Mask	Gingiva masks	pink	pre-cleaning: 3 minutes post-cleaning: 2 minutes	10 minutes (5 minutes front side + 5 minutes reverse side)	dima Gingiva Mask program (100%, 10 min., 80°C)

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