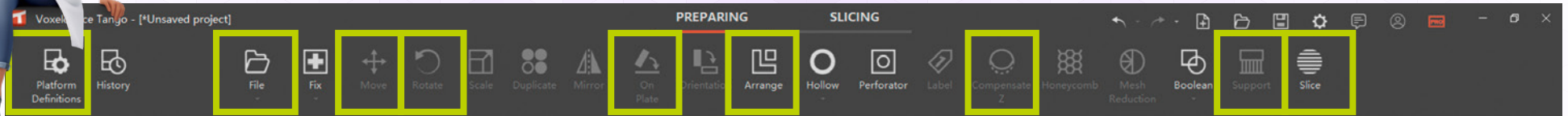


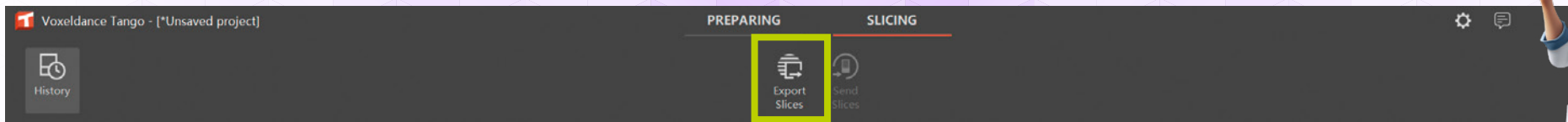
TANGO QUICK NAVIGATION GUIDE



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- 1 Platform Definitions Choose print parameter and layer thickness
- 2 File → Open File Choose the STL files
- 3 Rotate According to the dima Print Parameter Matrix
..... → depending on indication
- 4 Put on plate Orientates area parallel to build table (if needed)
- 5 Arrange (“nest”) Automatically nest parts on platform

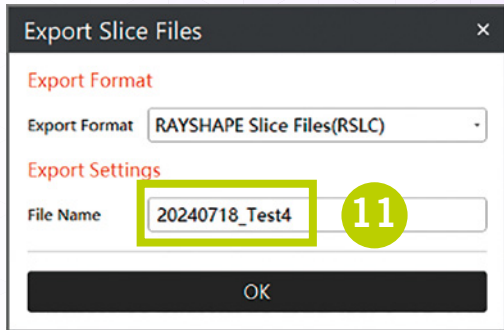
- 6 Move Move selected parts by inputting the desired values
- 7 Compensate Z According to the dima Print Parameter Matrix
..... → depending on material
- 8 Support According to the dima Print Parameter Matrix
..... → depending on material and indication
- 9 Slice Slice parts on current platform



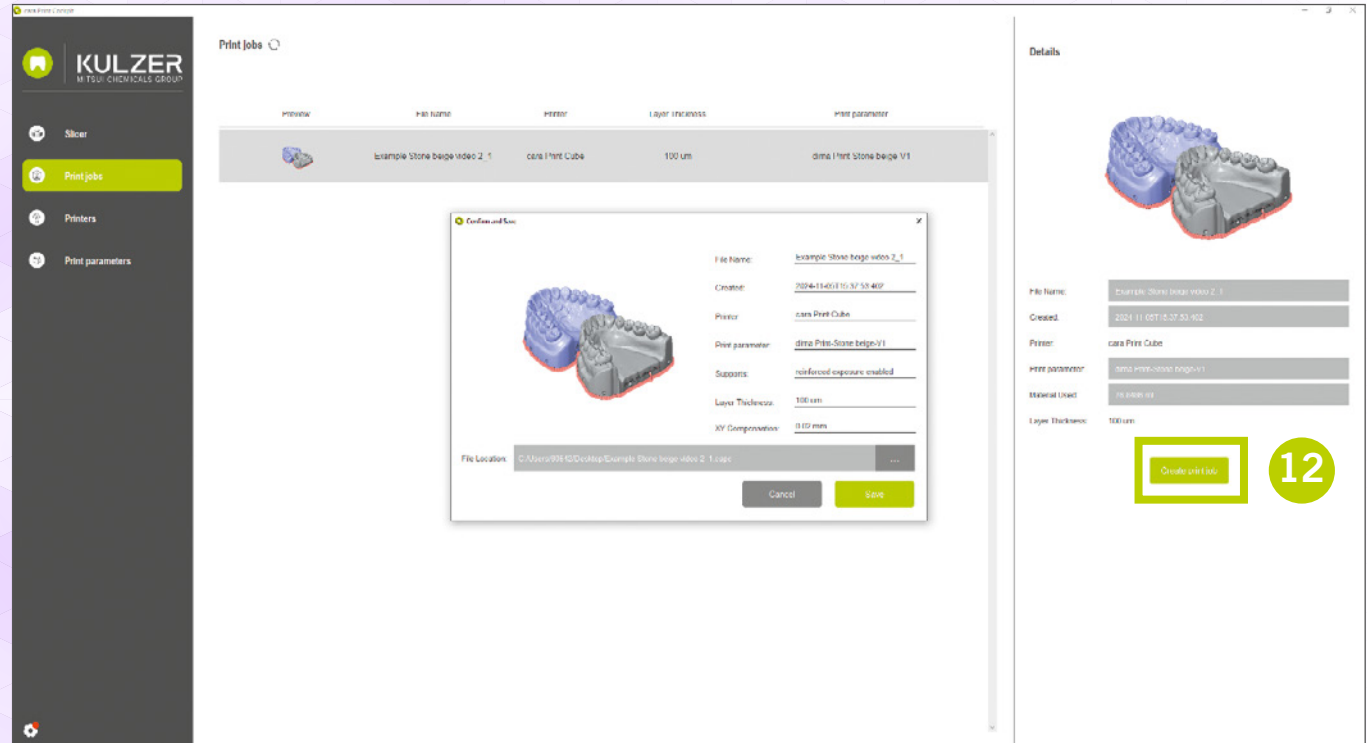
- 10 Export slices



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11 Name the file



12 Create print job