Setting Parameters
exocad exocad for
cara Print 4.0

Important information:
- Observe the Instructions for use of the material.
- The setting parameters listed below are for printing dima Print Stone material with cara Print 4.0
- The given dimensions serve as guidelines and may be customized according to individual wishes.

Software Setting Options (all figures in mm):

As of 06.2019

dima Print Stone beige

Plateless Model Design					
DIES	Pin height	Preparation margin	Seating width	Omit die pin	Add concavity
	2.5 mm	0 mm	1.5 mm	non-activated (Checkbox)	activated (Checkbox)
Settings					
Base	Horizontal shaft	Vertical shaft gap			
	0 mm	0 mm			
	Ditch	Ditch width	Ditch depth avg.		
	activated (Checkbox)	0.5 mm	0.5 mm		
	Add pin grooves	Groove width	Groove depth		
	activated (Checkbox)	1 mm	0.5 mm		
	Hollow model	Wall thickness	Cavity fill diameter		
	activated (Checkbox)	3 mm	0 mm		
	Anticipate milling				
	non-activated (Checkbox)				

Please note: Use the support structure Hash to close the model basal.

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